Economical and perfect surfaces for the machining industry

The OTEC disc finishing machines in the CF Element series combine high performance with low capital investment and low processing costs. The modular design of the CF Element units enables each machine to be individually adapted to the respective application. This gives the user an optimized process flow and greater cost-effectiveness.

Harnessing the effect of the different centrifugal forces acting on the workpiece and the process medium gives a very intense finishing. This is up to 20 times more efficient than, for example, the use of conventional vibratory finishing units.
The consistent use of only high-quality materials and components ensures trouble-free operation and long service life.

The unique, patented gap system of the CF Element series enables the gap to be adjusted to an accuracy of 0.05 mm. This variable setting of the gap between the disc and the drum wall enables a very fine grain polishing medium (0.2 – 0.4 mm walnut granulate) to be used. The CF Element therefore produces the best polishing results and the finest surfaces. In addition, this special process prevents the gap from generating much heat. This also means that no compressed air is needed for cooling.

**Areas of application**
Ideal for small and medium-sized production runs which change frequently.

**Standard equipment**
- Just one machine for dry or wet finishing
- High-quality gap system (CF Element dry) with low-wear ceramic rings
- Speed control
- Speed, preselected processing time and elapsed time are shown on the display
- Manual separating unit for CF 18 Element and CF 32 Element

**Optional extras**
- Dosing pump with emergency cut-out
- Moveable screening unit for CF 50 Element
- High-quality gap system (CF Element wet) with low-wear ceramic rings

**Highlights**
- Low capital investment
- Low processing costs
- Modular system enables equipment to be customized
- This gives greater cost-effectiveness
- An efficiently configured machine specifically tailored to the application in hand
- Perfect finishing results

**Technical specifications**

<table>
<thead>
<tr>
<th></th>
<th>CF 18 Element</th>
<th>CF 32 Element</th>
<th>CF 50 Element</th>
</tr>
</thead>
<tbody>
<tr>
<td>Drum volume</td>
<td>18 Liter</td>
<td>32 Liter</td>
<td>50 Liter</td>
</tr>
<tr>
<td>Drum diameter</td>
<td>330 mm</td>
<td>430 mm</td>
<td>485 mm</td>
</tr>
<tr>
<td>External dimensions</td>
<td>720 x 910 x 1520 mm</td>
<td>1040 x 850 x 1650 mm</td>
<td>900 x 1050 x 1610 mm</td>
</tr>
<tr>
<td>Weight</td>
<td>Approx. 130 kg</td>
<td>Approx. 170 kg</td>
<td>Approx. 180 kg</td>
</tr>
<tr>
<td>Power requirement</td>
<td>1.2 kVA, 230 V</td>
<td>1.5 kVA, 230 V</td>
<td>2.3 kVA, 230 V</td>
</tr>
</tbody>
</table>

**Put us to the test!**
Send us a sample and we will show you what a CF Element machine from OTEC can do. We will develop a finishing concept specially tailored to your needs – absolutely free of charge. And we will also carry out a test run in our research lab and compile a process log documenting all the process parameters.

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